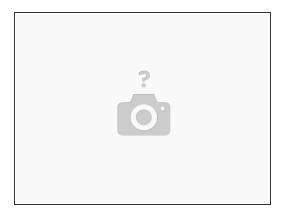
mcr

0. Introduction

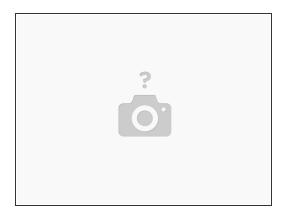
Written By: Dan Royer

Step 1 — Tools Required



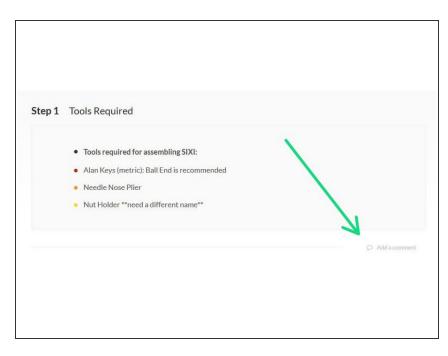
- Tools required for assembling SIXI:
- Alan Keys (metric): Ball End is recommended
- 5mm Hex Nut Driver
- Needle Nose Plier

Step 2 — Label and Version Guide



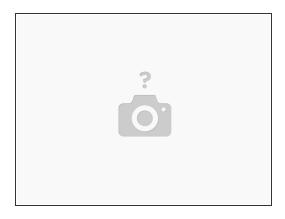
(i) Most 3D printed parts are labelled to verify the package and versions.

Step 3 — How to be successful



- Read each chapter before you start work. Catch confusing things early!
- Always follow every step in order.
- If a step is unclear, use the comment section below it to let us know.
- Steps may be color coded and have matching colored symbols on the pictures. A single picture could have more than one symbol.

Step 4 — 3D printing



 If you are 3D printing parts yourself, make sure to calibrate your printer! Bad tolerances will make gearboxes either (A) sloppy or (B) so tight they don't move.

Thank you, and be safe!